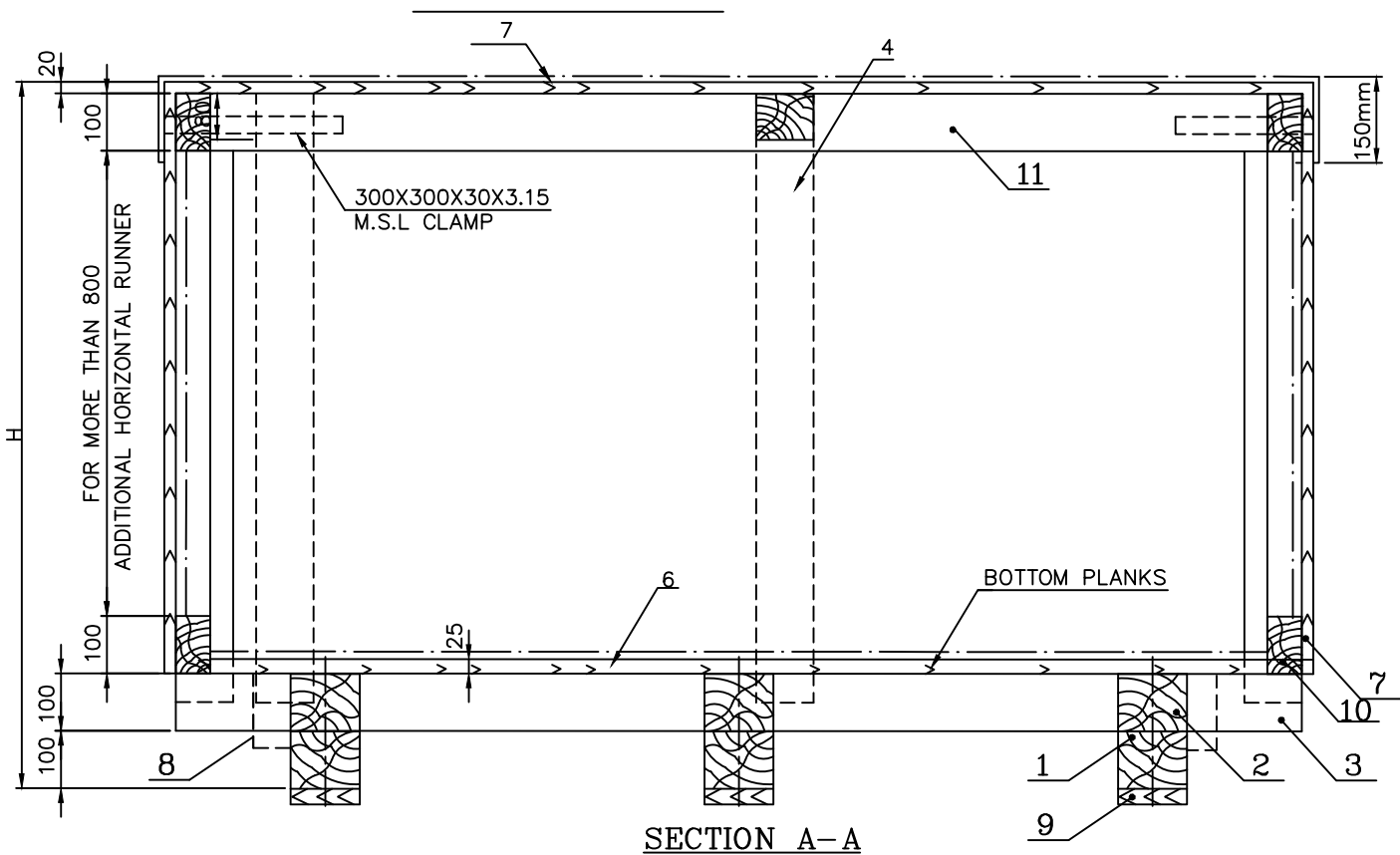


FIRST ANGLE PROJECTION

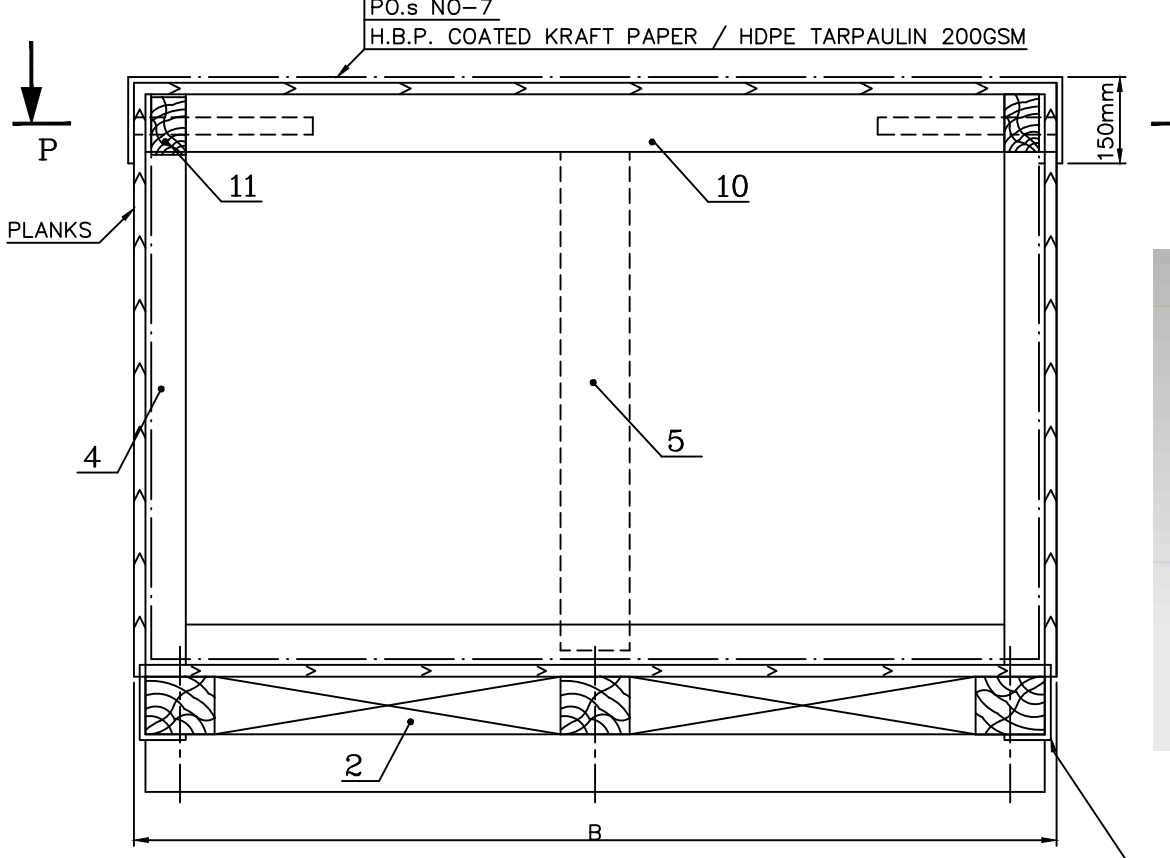
(ALL DIMENSIONS ARE IN mm)

DRG. NO. 2-CPDC-019

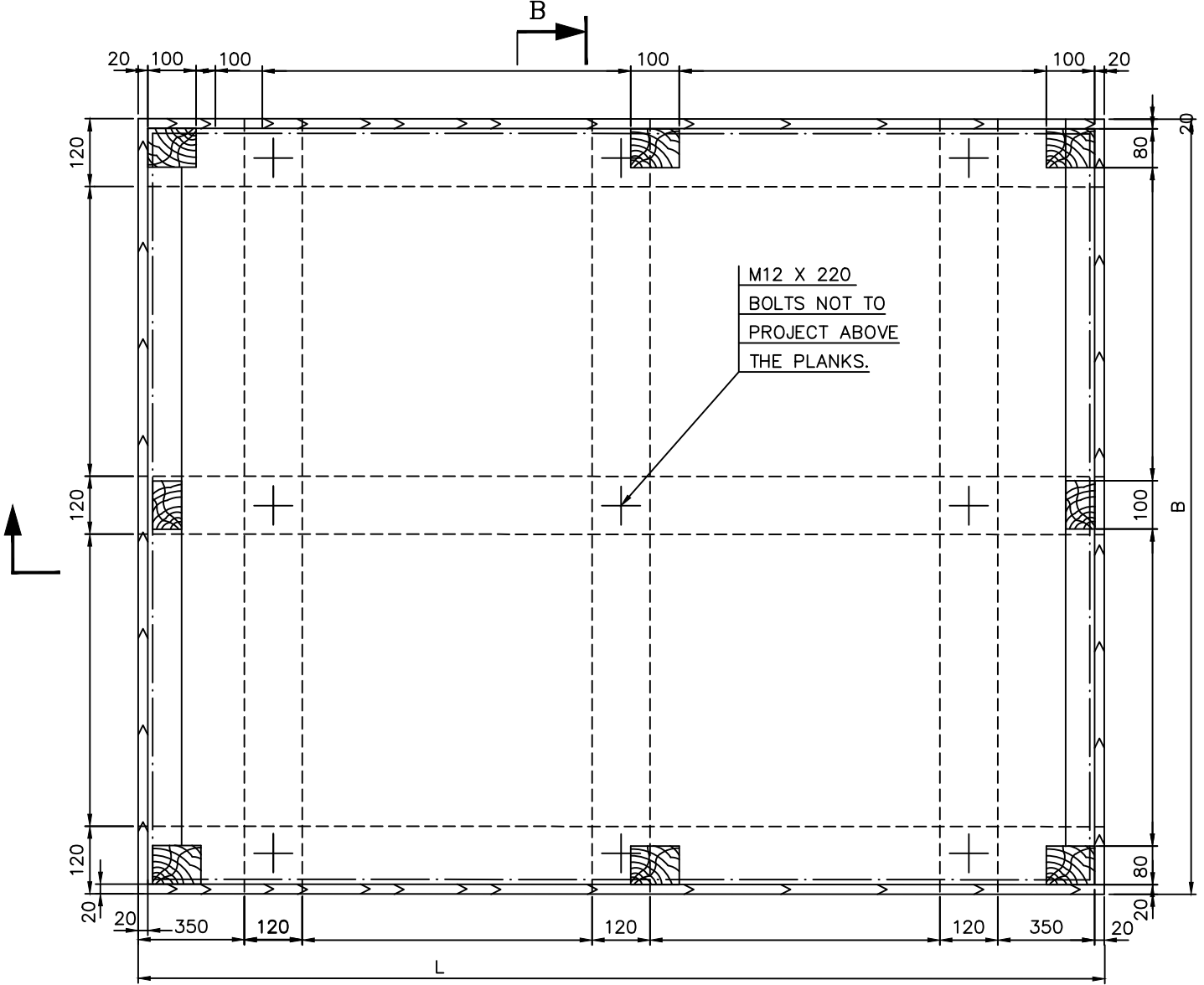
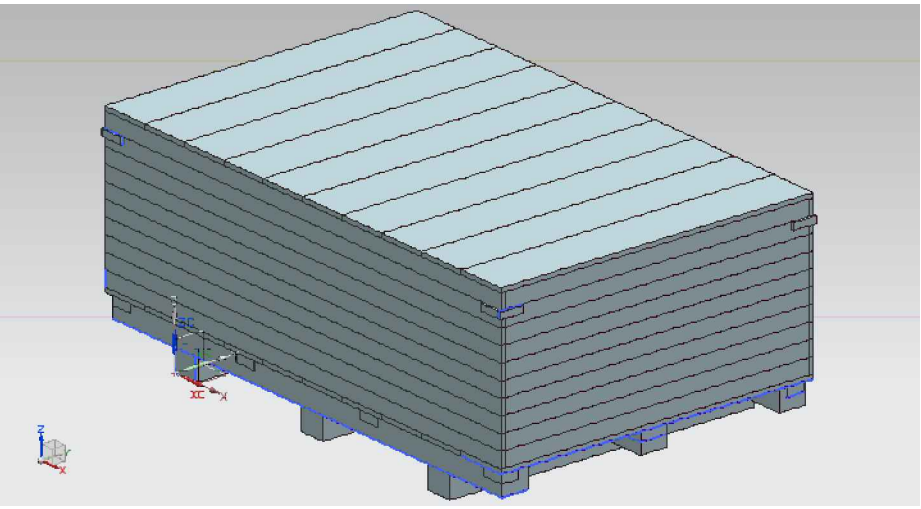
SHT. No 01 No. OF SHT. 01



SECTION A-A



SECTION B-B



PLAN AT P-P

NOTE FOR INDIGENOUS PAKCING CASES:

1. OUT SIDE DIMENSIONS LxBxH ARE TOBE MAINTAINED CORRECTLY.
2. BOTTOM PLANKS/RUNNERS SHALL BE AS PER SPEC HY 51463 (NEEM, MADDI & ASSAM PINE ALSO CAN BE USED). SPEC AA51401 CAN BE USED FOR SIDE & TOP PLANKES ONLY AND NOT FOR BOTTOM PLANKS/RUNNERS
3. PACKING CASE TO BE LINED WITH HESSIAN BITUMEN KRAFT PAPER LDPE 100 GSM AT SIDES, BOTTOM INSIDE AND TOP. OUTSIDE TOP IS TO BE TURNED 80MM ON SIDES AND FIXED
4. PLANKS 25mm THICK AT BOTTOM AND 20mm AT SIDES AND TOP PLANKS.
5. M.S LIFITNG ANGLES TO BE FIXED AT SUITABLE PLACES.
6. TOLERANCE IS OF + / - 10 mm ON LENGTH, WIDTH & HEIGHT OF PACKING CASE.
7. TOLERANCE IS + / - 3 MM ON THIKCNESS OF PLANKS & RUNNERS,
8. GAPS BETWEEN PLANKS SHOULD NOT EXCEED 2MM.

|          |                                      |                    |     |
|----------|--------------------------------------|--------------------|-----|
| 11       | HORIZONTAL RUNNERS TOP               | 80X100             | 2   |
| 10       | HORIZONTAL RUNNERS BOTTOM & TOP      | 80X100             | 5   |
| 9        | SUPPORTING PLANK                     | 20 mm THICK        | 3   |
| 8        | LIFTING ANGLE                        | 100x100x200-4mmTh, | 4   |
| 7        | SIDES & TOP PLANKS( min 100mm width) | 20mm THICK         | 5   |
| 6        | BOTTOM PLANKS (min 100mm width)      | 25mm THICK         | 1   |
| 5        | STURT                                | 80 x 100           | 2   |
| 4        | STRUT                                | 80 x 100           | 6   |
| 3        | SUPPORTING BEAM                      | 100 x 120          | 3   |
| 2        | INTERMEDIATE BEAM                    | 100 x 120          | 6   |
| 1        | SKID                                 | 100 x 120          | 3   |
| ITEM NO. | DESCRIPTION                          | DIMENSION          | QTY |

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT ITEM WEIGHT > 800 KGS

|  |                                         |         |      |       |          |            |
|--|-----------------------------------------|---------|------|-------|----------|------------|
|  | BHARAT HEAVY ELECTRICALS LTD. HYDERABAD |         | NAME | SIGN. | DATE     | NO.OF VAR. |
|  | DRN.                                    | MADHU   |      |       | 01.05.13 |            |
|  | CHD.                                    | RAGHAV  |      |       | 01.05.13 |            |
|  | APPD.                                   | KOUSHIK |      |       | 01.05.13 |            |

|                       |                        |  |           |             |                    |          |             |
|-----------------------|------------------------|--|-----------|-------------|--------------------|----------|-------------|
| DEPT. CPDC CODE. 840C | UNTOL. DIMS. GR. 4/M/Y |  | SCALE NTS | WEIGHT (KG) | REF. TO ASSY. DRG. | ITEM NO. | NO.OF ITEMS |
|-----------------------|------------------------|--|-----------|-------------|--------------------|----------|-------------|

|                                              |           |                        |         |
|----------------------------------------------|-----------|------------------------|---------|
| TITLE INDIGENOUS BOLTED RUNNER CASES VAR: 01 | CARD CODE | DRAWING NO. 2-CPDC-019 | REV. 00 |
| SHT. No 01                                   |           | NO. OF SHT. 01         |         |